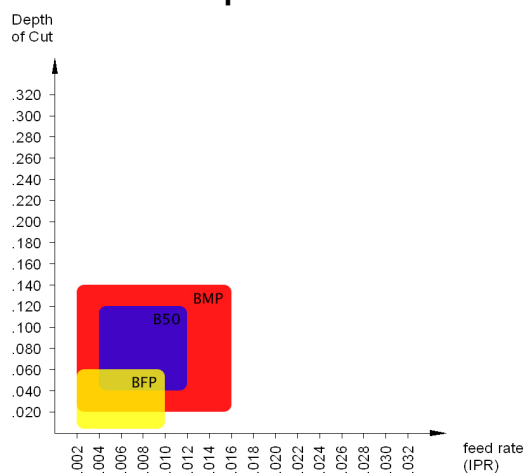


DC_T inserts for Steel

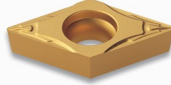
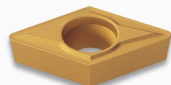
Chipbreakers



Grades

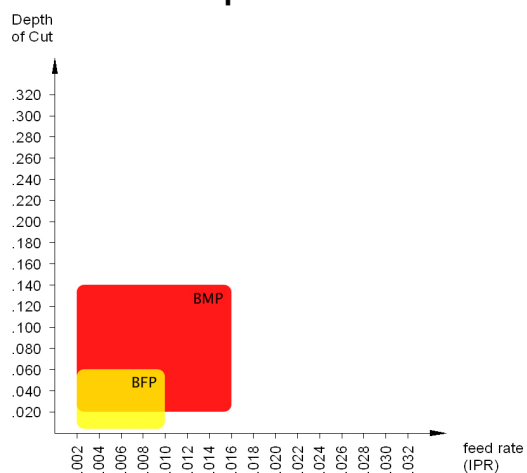
Steel	P	Grades									
		P05	P10	P15	P20	P25	P30	P35	P40	P45	P50
		C8	C7 (Light Finishing)			C6 (Semi-Finishing)		C5 (General)			
		BC75									
						BC20N					
				BP93							
							BC30				
							BC20				

Available Inserts

		ANSI	ISO	CVD				PVD
				BC75	BC20N	BC30	BC20	BP93
Finishing		DCGT-21.50.5-BFP	DCGT-070202-BFP					
		DCGT-21.51-BFP	DCGT-070204-BFP		•		•	
		DCGT-21.52-BFP	DCGT-070208-BFP					
		DCGT-32.50.5-BFP	DCGT-11T302-BFP					
		DCGT-32.51-BFP	DCGT-11T304-BFP		•		•	
		DCGT-32.52-BFP	DCGT-11T308-BFP	•				
Medium		DCMT-21.50.5-B50	DCMT-070202-B50					
		DCMT-21.51-B50	DCMT-070204-B50		•	•	•	•
		DCMT-21.52-B50	DCMT-070208-B50		•	•	•	
		DCMT-32.50.5-B50	DCMT-11T302-B50					
		DCMT-32.51-B50	DCMT-11T304-B50	•	•	•	•	•
		DCMT-32.52-B50	DCMT-11T308-B50	•	•	•	•	•
Medium		DCMT-21.50.5-BMP	DCMT-070202-BMP	•	•	•	•	
		DCMT-21.51-BMP	DCMT-070204-BMP	•	•	•	•	•
		DCMT-21.52-BMP	DCMT-070208-BMP	•	•	•	•	
		DCMT-32.50.5-BMP	DCMT-11T302-BMP	•	•	•	•	•
		DCMT-32.51-BMP	DCMT-11T304-BMP	•	•	•	•	•
		DCMT-32.52-BMP	DCMT-11T308-BMP	•	•	•	•	•

SC_T inserts for Steel

Chipbreakers



Grades

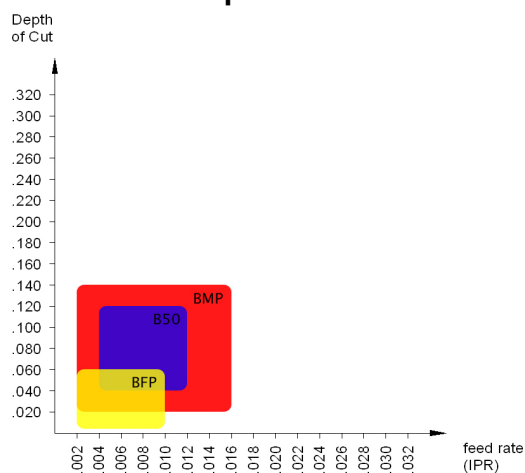
Steel	P	Grades										
		P05	P10	P15	P20	P25	P30	P35	P40	P45	P50	
		C8	C7 (Light Finishing)			C6 (Semi-Finishing)		C5 (General)				
		BC75										
					BC20N							
					BP93							
							BC30					
							BC20					

Available Inserts

		ANSI	ISO	CVD				PVD
				BC75	BC20N	BC30	BC20	BP93
Finishing		SCGT-32.51-BFP	SCGT-09T304-BFP	•				
Medium		SCMT-32.51-BMP	SCMT-09T304-BMP	•	•	•	•	
		SCMT-32.52-BMP	SCMT-09T308-BMP	•	•	•	•	
		SCMT-431-BMP	SCMT-120404-BMP	•				
		SCMT-432-BMP	SCMT-120408-BMP	•	•	•	•	

TC_T inserts for Steel

Chipbreakers



Grades

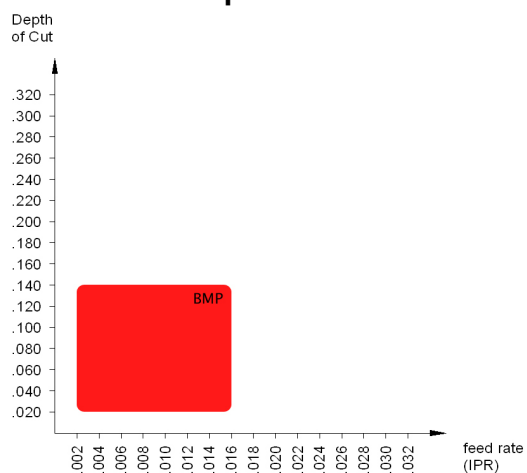
Steel	P	Grades									
		P05	P10	P15	P20	P25	P30	P35	P40	P45	P50
		C8	C7 (Light Finishing)			C6 (Semi-Finishing)		C5 (General)			
		BC75									
						BC20N					
						BP93					
				BC30							
				BC20							

Available Inserts

		ANSI	ISO	CVD				PVD
				BC75	BC20N	BC30	BC20	BP93
Finishing		TCGT-731-BFP	TCGT-090204-BFP					
		TCGT-21.50.5-BFP	TCGT-110202-BFP					
		TCGT-21.51-BFP	TCGT-110204-BFP					
		TCGT-21.52-BFP	TCGT-110208-BFP					
		TCGT-32.51-BFP	TCGT-16T304-BFP		•	•		
		TCGT-32.52-BFP	TCGT-16T308-BFP					
Medium		TCMT-731-B50	TCMT-090204-B50	•	•		•	
		TCMT-732-B50	TCMT-090208-B50	•	•		•	
		TCMT-21.50.5-B50	TCMT-110202-B50		•		•	
		TCMT-21.51-B50	TCMT-110204-B50	•	•	•	•	
		TCMT-21.52-B50	TCMT-110208-B50	•	•	•	•	•
		TCMT-32.51-B50	TCMT-16T304-B50	•	•	•	•	•
		TCMT-32.52-B50	TCMT-16T308-B50	•	•	•	•	•
Medium		TCMT-21.50.5-BMP	TCMT-110202-BMP		•	•	•	•
		TCMT-21.51-BMP	TCMT-110204-BMP	•				
		TCMT-21.52-BMP	TCMT-110208-BMP	•	•	•	•	
		TCMT-32.51-BMP	TCMT-16T304-BMP	•	•	•	•	•
		TCMT-32.52-BMP	TCMT-16T308-BMP	•	•	•	•	

VBMT inserts for Steel

Chipbreakers



Grades

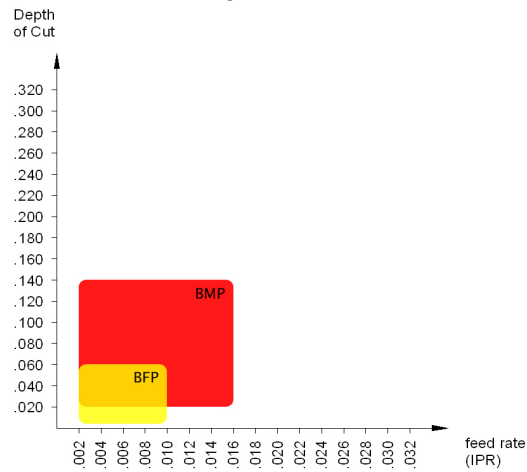
Steel	P	Grades									
		P05	P10	P15	P20	P25	P30	P35	P40	P45	P50
		C8	C7 (Light Finishing)			C6 (Semi-Finishing)		C5 (General)			
		BC75									
					BC20N						
					BP93						
								BC30			
						BC20					

Available Inserts

		ANSI	ISO	CVD				PVD
				BC75	BC20N	BC30	BC20	BP93
Medium		VBMT-21.51-BMP	VBMT-110204-BMP		•		•	
		VBMT-221-BMP	VBMT-110304-BMP	•	•		•	
		VBMT-222-BMP	VBMT-110308-BMP					
		VBMT-331-BMP	VBMT-160404-BMP	•	•	•	•	
		VBMT-332-BMP	VBMT-160408-BMP	•	•	•	•	•

VC_T inserts for Steel

Chipbreakers



Grades

Steel	P	P05	P10	P15	P20	P25	P30	P35	P40	P45	P50	
		C8	C7 (Light Finishing)			C6 (Semi-Finishing)		C5 (General)				
		BC75										
					BC20N							
						BP93						
							BC30					
							BC20					

Available Inserts

		ANSI	ISO	CVD				PVD
				BC75	BC20N	BC30	BC20	BP93
Finishing		VCGT-220.5-BFP	VCGT-110302-BFP					
		VCGT-221-BFP	VCGT-110304-BFP		•		•	
		VCGT-222-BFP	VCGT-110308-BFP					
		VCGT-331-BFP	VCGT-160404-BFP		•		•	
		VCGT-332-BFP	VCGT-160408-BFP		•		•	
Medium		VCMT-331-BMP	VCMT-160404-BMP	•	•	•	•	
		VCMT-332-BMP	VCMT-160408-BMP		•	•	•	